LOUISVILLE
MARL. LIGHTS 100'S S.P. -180 (PC)
MARL. LIGHTS 100'S 4'S -182 (PC)

Effective Date: March 15, 1983

COPY

CIGARETTE DESCRIPTIVE FOR: MARLBORO LIGHTS 100'S S.P.
MARLBORO LIGHTS 100'S 4'S

Length - 99.5mm

Circumference - 24.8mm

Filter - 31.5mm

Cigarette Rod:

Filler - Marlboro Lights

Cuts - 30/Inch

Paper - Schweitzer 110-6/Ecusta 753/DeMaudult Ref. 110-6; 27.0mm x 6500m; P.M. Material Code 10-111-A

Print Die - Machine Number

Ink - Marlboro Black #22493 (Mark 8); P.M. Material Code 60-920-A
Marlboro Black #37077 (Mark 9); P.M. Materail Code 60-915-A

Circumference - 24.8mm

Length - 68.0mm

Cigarette:

Tipping - 72mm x 3200M White Marlboro Lights TGL: P.M. Material Code 12-863-A

Tipping Adhesive - Bulk: Ajax 563-6; P.M. Material Code 61-001-A

Pack Moisture - 12.50%(20's); 13.10%(4's)

Total R.T.D. - 5.10 inches of water -Diluted

Plug R.T.D. - 4.30 inches of water

Dilution Target - 25% ± 5%

Glue Roller Drawing - #B-78090 (See Engineering for latest Revision Number)

Patch Size - 9mm x 20mm

Prepared By: J. D. Ellis

Approved By: J S Crichton
Operations Services

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This supersedes specification dated August 1,1982. Reason for change:

1. Ink specification updated
2. Tipping changed from 72mm x 2700M White Marlboro TGL; P.M. Material Code 12-192-A to 72mm x 3200M; White Marlboro Lights TGL: P.M. Material Code 12-863-A

Source: https://www.industrydocuments.ucsf.edu/docs/lkvy0004